

Date: Monday, 2/11/2008 2:14:56 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BUSHING	
Job Number	: 37366		Part Number	: D2652	
Estimate Number	: 10725		Drawing Number	: D2652 REV A	
P.O. Number	:		Project Number	: N/A	
This Issue	2/11/2008	S.O. No. :	Drawing Revision	: A	
Prsht Rev.	: NC		Material	:	
First Issue	1 /	Type :	MACHINED PARTS	Due Date	2/25/2008
Previous Run	: 37031		Qty:	200	Um: Each
Written By	:		201		
Checked & Approved By	: <u>John 02/11</u>				
Comment	: Est Rev:B 02.06.13 Now machined in house. NG				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :			
1.0	M303R0500	303 Round Bar 0.500"			(201)
Comment: Qty.: 0.0578 f(s)/Unit Total : 11.5500 f(s) Material:303 ss .500" Round Bar (M303R0500) Batch: <u>M107 021</u> H.A 08/02/12					
2.0	HARDINGE	HARDINGE CNC LATHE SMALL			
Comment: 1-TURN AS PER FOLIO FA250 & DWG D2652 FOLIO REV: <u>AA</u> (201) DWG REV: <u>A</u> 2-DEBURR AS REQUIRED H.A./mk 08/02/12					
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE			(201)
Comment: INSPECT PARTS AS THEY COME OFF MACHINE H.A./mk 08/02/12					
4.0	QC8	SECOND CHECK			
Comment: SECOND CHECK J-F 08/02/15 (201)					
5.0	PACKAGING 1	PACKAGING RESOURCE #1			
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>ST 40</u> C208/02/15 201					

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes Yes No DQA: Date: 06/05/22
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



261

Comment: FINAL INSPECTION/W/O RELEASE

201 28/02/08

Job Completion



2008/2/19

201

W

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	37366
Description: Bushing	Part Number:	D2652
Inspection Dwg: D2652	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

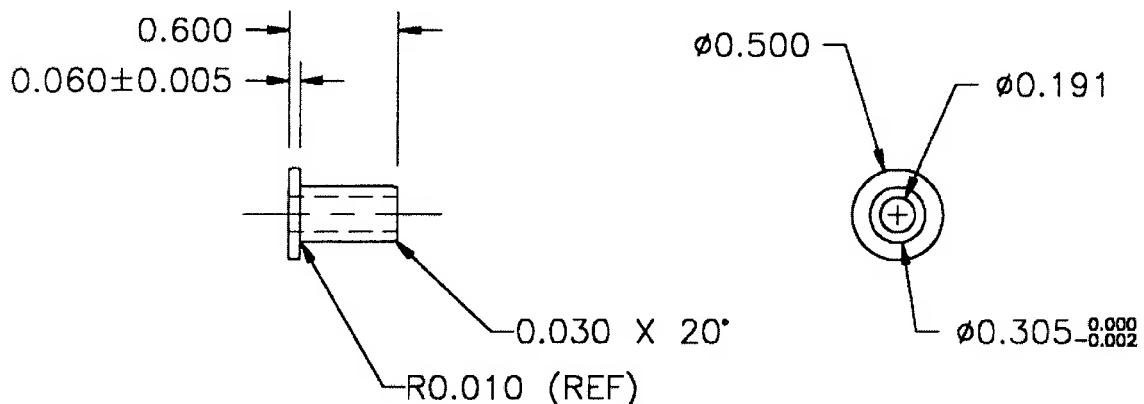
X First Article Prototype

Measured by: <u>J.A. /jnl</u>	Audited by: <u>J.F.</u>	Prototype Approval:	N/A
Date: <u>08/02/12</u>	Date: <u>08/02/15</u>	Date:	

Rev	Date	Change	Revised by	Approved
A	03.12.12	New Issue	KJ/RF	TT

DART

DESIGN <i>MM</i>	DRAWN BY <i>MM</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA
CHECKED <i>B</i>	APPROVED <i>MM</i>	DRAWING NO. D2652
DATE 97:03:25	TITLE BUSHING	REV. A SHEET 1 OF 1 1:1

RELEASED
97/04/25 DS

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 37366

MATERIAL: AISI 303 SS

NOTE: BREAK ALL SHARP CORNERS 0.010 MAX

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED